whereby said method includes the step whereby a bottom release liner is adhered under a bottom adherent layer of the seal-insert; and

whereby said method includes the step of manufacturing a layer-to-be-torn and adhering the layer-to-be-torn over a top adherent layer of the seal-insert in a way to cover the open region; and

whereby there is a connecting region proximately located where the pull-strip is attached to the layer-to-be-torn approximately over a right end of the seal-insert; and

whereby said method includes the step of installing the seal-assembly over the toner passage whereby the installer of the seal-assembly for sealing the toner passage in the toner hopper simultaneously applies a pulling force on both the short grip portion and also on the pull-strip simultaneously, pulling the seal-assembly taut while installing the seal-assembly and thereby simplifying assembly of the seal-assembly into the toner passage in the toner hopper for ease of installation of the seal-assembly in the toner passage in the toner hopper; and

whereby pulling on the pull-strip at the using location will cause at least one tear in the layer-to-be-torn, thus releasing a strip over a tear region of the layer-to-be-torn and thereby creating an opening in the layer-to-be-torn and thus allowing a powdered toner to pass through the opening in the layer-to-be-torn and thus allowing the powdered toner to pass through the open region of the seal-insert and thus allowing the powdered toner to pass through the toner passage in the toner hopper.

70. A seal-assembly for sealing a toner passage in a toner hopper of a toner cartridge used in a dry toner style image forming apparatus, said seal-assembly including:

a pull-strip; and

a seal-insert including a substantially stiff layer sandwiched by a top and a bottom adherent layer whereby said seal-insert includes an open region; and

a bottom release liner adhered under said bottom adherent layer used to protect said bottom adherent layer prior to installation of said seal-assembly; and

a layer-to-be-torn adhered over said top adherent layer of said seal-insert which covers said open region; and

a stiff liner layer adhered to said bottom adherent layer of said seal-insert; and

a connecting region proximately located where said pull-strip is attached to said layer-to-be-torn approximately over a right end of said seal-insert; and

whereby pulling on said pull-strip at the using location will cause at least one tear in said layer-to-be-torn, thus releasing a strip over a tear region of said layer-to-be-torn and thereby creating an opening in said layer-to-be-torn and thus allowing a powdered toner to pass through said opening in said layer-to-be-torn and thus allowing the powdered toner to pass through said open region of said seal-insert and thus allowing the powdered toner to pass through the toner passage in the toner hopper.

71. A seal-assembly for sealing a toner passage as in claim ~~71~~ 70 whereby said seal-assembly for sealing a toner passage in a toner hopper includes at least one positioning stiffener.

72. A seal-assembly for sealing a toner passage as in claim 71 whereby at least one said positioning stiffener includes a portion that protrudes adjacent an edge of a main body portion of said seal-assembly whereby said main body portion includes said seal-insert and said layer-to-be-torn over a portion of said seal-insert.

73. A seal-assembly for sealing a toner passage as in claim 71 whereby at least one said positioning stiffener includes at least one tab that protrudes adjacent an edge of said main body portion of said seal-assembly whereby said main body